

Metric Conversions  
 MM x 0.03937 = Inches  
 Inches x 25.4 = MM  
 Grams x 0.03527 = Ounces  
 Ounces x 28.349527 = Grams

**EAGLE ROCK®**  
 TECHNOLOGIES

**Wettstein Tool™**

**Milling Accessories**

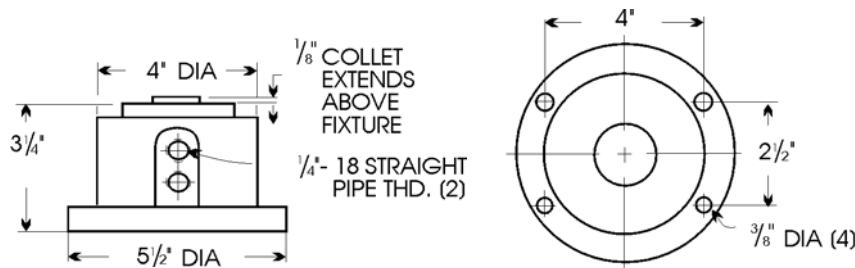
**No. A1-212**

**5C Air Collet Fixture**

**For use with standard Hardinge® 5C Collets.**

Designed especially for high production applications. Their light weight and compact size permits the use of several units on indexing tables for custom applications or used individually for fast chucking of parts on milling machines and drill presses.

Air operation is double acting for "Power" opening and closing of the collet. The collet is locked into position for positive depth location of work. These units operate efficiently and effectively on air pressure up to 150 PSI with upward clamping pressure exceeding 7.5 times line pressure. All bearings and moving parts are hardened and precision ground for accuracy and long life.



Collet	Capacity	Cat. No.
Air Collet Fixture	5C	1 1/16" A1-212-5C

**EAGLE ROCK® TECHNOLOGIES INC.** *Manufacturers of Specialty Tooling and Accessories since 1963*  
 One Eagle Rock Drive  
 Bath, Pennsylvania  
 18014-9648

1-610-759-5200 • Fax: 1-610-759-4340  
 1-800-EAGLEROCK • 1-800-324-5376  
[www.EagleRockONLINE.com](http://www.EagleRockONLINE.com)

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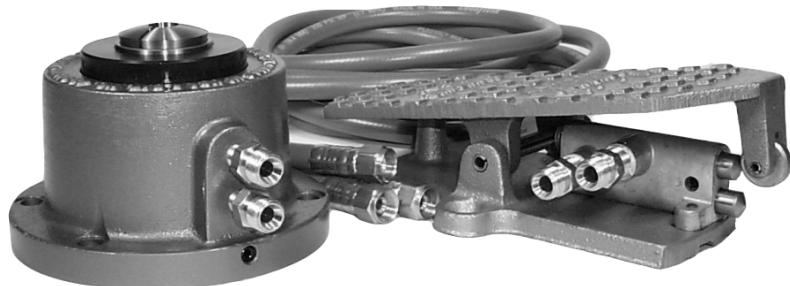
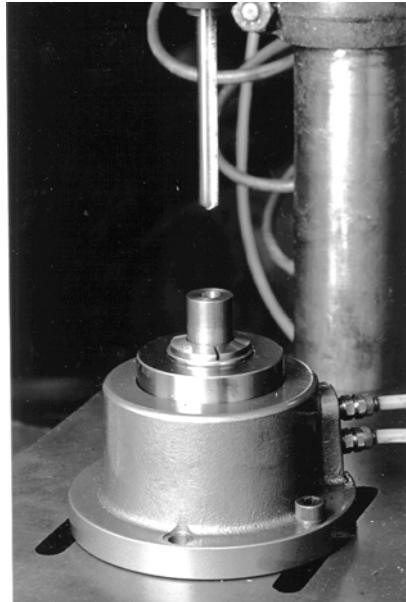
**No. A1-212**

**5C Air Collet Fixture Kits**

All you need is a collet and an air compressor. The foot operated 4-way air valve provides "hands free" operation of the Air Collet Fixture. The valve locks in place in either the clamped or unclamped position without the need for constant foot pressure.

Available for Standard 5C collets and also for the **HARDINGE** 5C 2" Step Collet with 1-1/4 depth (see page 5-4).

Kit includes our standard Air Collet Fixture, a 4-Way Foot Valve and (3) Air Hoses.



Collet	Capacity	Cat. No.
Air Collet Fixture Kit	5C	1 1/16" A1-212-5C-K
Air Collet Fixture Kit	5C Step Collet	2 A1-212-5CS-K

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**No. A1-212**

**5C Air Collet Fixture**

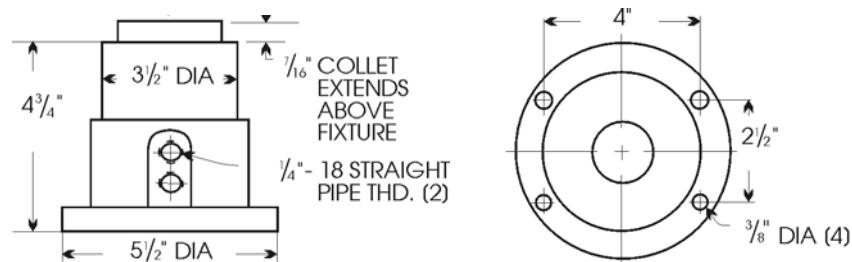
**For use with HARDINGE® 2" 5C Step Collets with 1 1/4" Depth.**

Designed especially for high production applications. Their light weight and compact size permits the use of several units on indexing tables for custom applications or used individually for fast chucking of parts of milling machines and drill presses.

By using the HARDINGE 2" 5C Step Collets with 1 1/4" depth, superior performance is insured due to the collet taper being on the "head" of the collet. This exclusive feature of the HARDINGE Step Collet allows for maximum rigidity and repeatability of the workpiece.

Air operation is double acting for "Power" opening and closing of the collet. The collet is locked into position for positive depth location of work. These units operate efficiently and effectively on air pressure up to 150 PSI with upward clamping pressure exceeding 7.5 times line pressure. All bearings and moving parts are hardened and precision ground for accuracy and long life.

For the "kit" version of this fixture, please see page 5-3.



	Collet	Capacity	Depth	Cat. No.
Air Collet Fixture	HARDINGE 5C Step Collet	2"	1 1/4"	A1-212-5CS

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