

Metric Conversions

MM	x	0.03937	=	Inches
Inches	x	25.4	=	MM
Grams	x	0.03527	=	Ounces
Ounces	x	28.349527	=	Grams



**Knurling Tools, Form Type – Double Knurl**

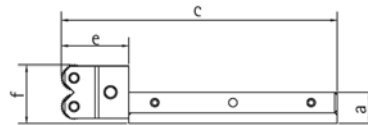
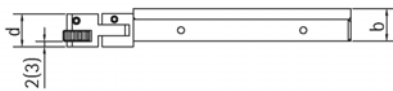
**No. K1-664**

**Self-Centering Bump Type  
Knurling Tools**

**With Modular CNC shanks.** One tool, adaptable for a variety of shank sizes as well as reversible for Left or Right hand orientation. Knurl head is self-centering to accommodate for any misalignment. Integrated set screws for easy adjustment of the clearance angle. Special surface hardening for increased wear resistance. Includes one set of Medium pitch, Diamond pattern [BL & BR] knurls.

**Features**

- **Machine:** CNC Lathe
- **Knurl Size:** (M) 10x4x4  
(Q) 15x6x4
- **Knurl Patterns:** Straight [2 knurls AA]  
Diamond, Male [1 knurl BL, 1 knurl BR]
- **Knurls Included:** 1 set Medium pitch, Diamond [BL and BR] pattern



12

Capacity	Shank Size	b	c	d	e	f	x	Knurl Size	Cat. No.
3-12 mm	8	8	105.5	12	25.5	21	2	M-10x4x4	K1-664-M08U-M
3-12	10	10	105.5	12	25.5	21	2	M-10x4x4	K1-664-M10U-M
3-12	12	12	105.5	12	25.5	23	2	M-10x4x4	K1-664-M12U-M
3-12	16	16	105.5	12	25.5	27	2	M-10x4x4	K1-664-M16U-M
8-15	16	16	129	16	39	33	3	Q-15x6x4	K1-664-M16U-Q