

Knurlcraft[™]

Knurling Tools, Cut Type – Double Knurl

No. K1-865

**Diamond Pattern Cut Type
Knurling Tools**

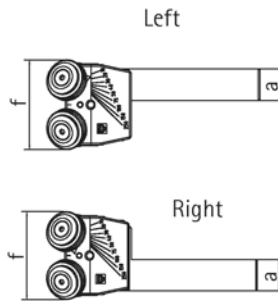
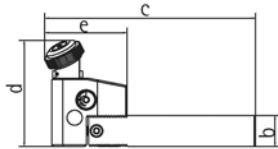
**Features Synchronized Knurl
Adjustment, Fully Adjustable Knurl
Head and Reversible CNC shanks.**

For 30° and 45° diamond pattern cut
knurling on CNC lathes.

Knurl head accommodates for
diameter adjustment and for
centering alignment. Synchronized
knurl adjustment insures a perfect
tooth form and maximum knurl life on
any diameter within its range. The
geared head simplifies diameter
adjustment. An adjustment dial on
the tool head adjusts both knurls
simultaneously.

Shank is reversible for Left or Right
hand orientation. Special surface
hardening for increased wear
resistance. Each tool includes one
set, Medium pitch, Straight pattern
[AA] knurls to produce a 30°
Diamond pattern on your part.

- Features**
- **Machine:** CNC Lathe
 - **Capacity:** see below
 - **Knurl Sizes:** see below
 - **Knurl Patterns:** Diamond 30 or 45°
[2 knurls AA or 1 knurl BL and 1 knurl BR 15°]
 - **Knurls Included:** 1 set Medium pitch,
Straight pattern [AA] knurls to produce
a 30° Diamond pattern on your part.



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Capacity	a	b	c	d	e	f	Knurl Size	Cat. No.
3-50	20	20	118	45	38	36	P-15x4x8	K1-865-M20U-P
10-250	20	20	134	68	54	48	V-25x6x8	K1-865-M20U-V