Knurling Tools, Cut Type - Double Knurl

No. K1-640
Diamond Pattern Cut Type
Knurling Tools

For 30° and 45° diamond pattern cut knurling on Automatic and CNC screw machines. Leading edge of knurls are in-line with the front of the shank. Knurls are individually adjustable to insure a perfect tooth form and maximum tool life on any diameter within its capacity.

Features
- Machine: Automatic and CNC Screw Machines
- Capacity: see below
- Knurl Sizes: see below
- Knurl Patterns: Diamond 30 or 45° (2 knurls AA or 1 knurl BL and 1 knurl BR 15°)
- Knurls Included: 1 set Medium pitch, Straight pattern (AA) knurfs to produce a 30° Diamond pattern on your part.

<table>
<thead>
<tr>
<th>Capacity</th>
<th>a</th>
<th>b</th>
<th>c</th>
<th>d</th>
<th>e</th>
<th>f</th>
<th>Knurl Size</th>
<th>Cat. No.</th>
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<tbody>
<tr>
<td>2-15</td>
<td>12</td>
<td>12</td>
<td>98.5</td>
<td>26</td>
<td>18.5</td>
<td>23</td>
<td>AD-10x3x6</td>
<td>K1-640-M12R-AD</td>
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<td>16</td>
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<td>32</td>
<td>P-15x4x8</td>
<td>K1-640-M16R-P</td>
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