

Metric Conversions

MM	x	0.03937	=	Inches
Inches	x	25.4	=	MM
Grams	x	0.03527	=	Ounces
Ounces	x	28.349527	=	Grams



No. M1-89

**WAHLSTROM™ Float Lock Vise for Band Saws**

Ideal for fast setups on production pieces. With the **WAHLSTROM Float-Lock Band Saw Vise**, you cut accurately and safely — all shapes and thickness of material. Wide angle control [like steering a motorcycle] makes intricate sawing easy. Grip or release work with simple twist of handles. Hands never need to touch the work, assuring safety.

*Tooler's Classics™*



*Difficult saw operations become much easier*

For hard-to-hold pieces, vertical cutting, automatic chain feed operation, irregular shapes and compound angle cutting. Allows intricate cutting **while safely keeping hands away** from the material and minimizing blade wear.

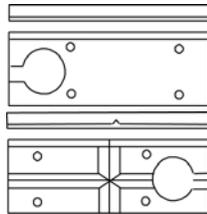
**Deluxe jaw blocks** feature Horizontal and Vertical "V" grooves that align and grip rounds securely. Parallel grooves make easy alignment of parts.



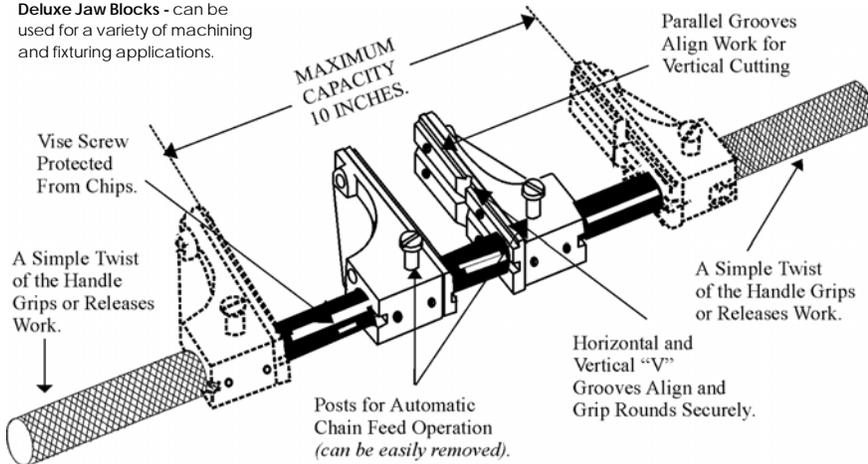
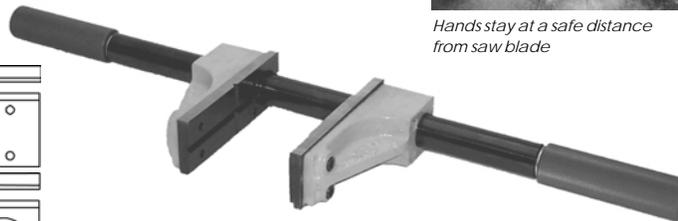
*used on band saw with chain feed option.*



*Hands stay at a safe distance from saw blade*



**Deluxe Jaw Blocks** - can be used for a variety of machining and fixturing applications.



	Capacity	Overall Length	Cat. No.
Float Lock Safety Vise for Band Saws	10"	24"	M1-89-14-10

2010

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**EAGLE ROCK®**  
 TECHNOLOGIES



**No. M1-89**

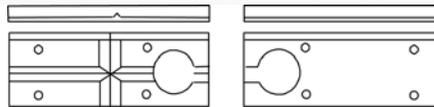
**WAHLSTROM™ Float Lock Vise for Drill Presses**

The Original WAHLSTROM Float-Lock Drill Press Vise with *screw adjustment* and removable jaw blocks. Vise can be turned over on three sides so that many holes can be drilled safely and accurately without removing the part. The adjustment screw shaft is protected from chips and adjusts for the full capacity of the vise.

Each drill press vise includes a "T" bolt mounting clamp to mount the vise securely at any position on the drill press table. The mounting clamp also allows the vise to swing to the edge of the table for clamping long parts. When the vise is not in use, the mounting clamp can quickly swing the vise completely off the table and out of the way, eliminating the time consuming need of removal and storage.

**Vises come complete with one set of Deluxe jaw blocks and mounting clamp.** Jaw pads feature Horizontal and Vertical "V" grooves that align and grip rounds securely. Parallel grooves make easy alignment of jigs and fixtures.

*Tooler's Classics™*



**Deluxe Jaw Blocks** - can be used for a variety of machining and fixturing applications.



Accommodates a wide range of applications from single parts, long shafts to production work using jigs and fixtures. When not in use just swing the vise out of the way.

**No. M1-89-9  
 Corner Mounting Attachment**

Quickly attaches the vise to any drill press table. Eliminates the need to drill a mounting hole in the table and allows the vise to be easily moved between multiple drill presses.



	Capacity	Overall Length	Cat. No.
Float Lock Safety Vise for Drill Presses	8"	18"	M1-89-15-8
Corner Mounting Attachment			M1-89-9

Metric Conversions

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*Toolcrib Classics™*

No. M1-89

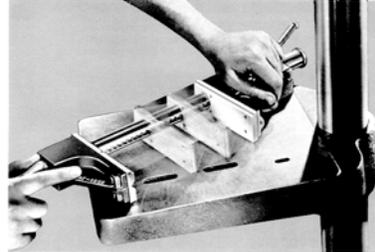
**WAHLSTROM™ Float Lock Vise for Drill Presses**

Featuring a quick-acting *ratchet adjustment* for faster setups and use. The thumb ring releases the ratchet to move the ratchet jaw along the vise shaft. Once the ratchet jaw is locked in position, the locking jaw clamps down on the part using the adjustment screw handle.

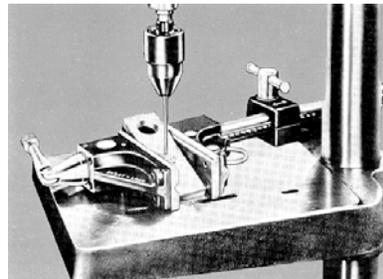
**Easy to mount in minutes.** Expand the capacity of your machines and boost production in a variety of setups. Work is tightly locked, or completely released, by a quick turn of the hinged handle which operates the vise jaw. Vise turns on three sides, which permits drilling many holes without removing work.

The **"T" bolt mounting clamp** locks the vise securely at any position on the table, making it a dependable drill jig when large quantities of the same part are to be drilled. The mounting clamp also allows the vise to swing to the edge of the table for clamping long parts. When the vise is not in use the mounting clamp can quickly swing the vise completely off the table and out of the way eliminating the time consuming need of removal and storage.

**Vises come complete with one set of Deluxe jaw blocks and mounting clamp.** Jaw pads feature Horizontal and Vertical "V" grooves that align and grip rounds securely. Parallel grooves make easy alignment of jigs and fixtures.



All Wahlstrom Float Lock Vises feature **Jaw Pads** that are replaceable and can be machined to accommodate specific applications. All vises can be turned over on three sides so many holes can be drilled without removing work.



For Drill Press Vises, the optional **Corner Mounting Attachment** (No. M1-89-9) eliminates the need to drill a mounting hole in the table and also provides the full advantage of the maximum jaw opening on small tables.

3



2010

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**EAGLE ROCK®**  
 TECHNOLOGIES



**WAHLSTROM**  
 Float-Lock

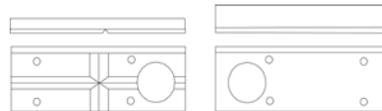
No. M1-89 [Continued]



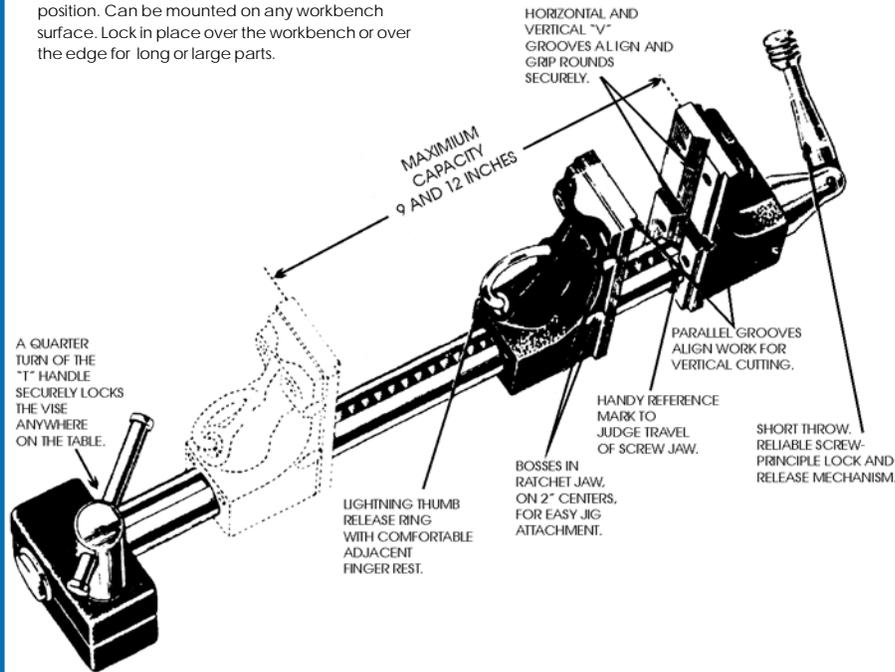
**Fine For Assembly Work.** Holds work securely in any position. Can be mounted on any workbench surface. Lock in place over the workbench or over the edge for long or large parts.

**No. M1-89-9  
 Corner Mounting  
 Attachment**

Quickly attaches the vise to any drill press table. Eliminates the need to drill a mounting hole in the table and allows the vise to be easily moved between multiple drill presses.



**Deluxe Jaw Blocks** - can be used for a variety of machining and fixturing applications.



	Capacity	Overall Length	Cat. No
Float Lock Safety Vise for Drill Presses	9"	20"	M1-89-18-9
Float Lock Safety Vise for Drill Presses	12"	26"	M1-89-24-12
Corner Mounting Attachment	-	-	M1-89-9